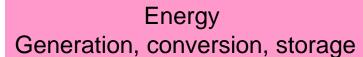
## Urban mined Olympic medals go toward Resource Efficient Circulation

Kohmei HALADA

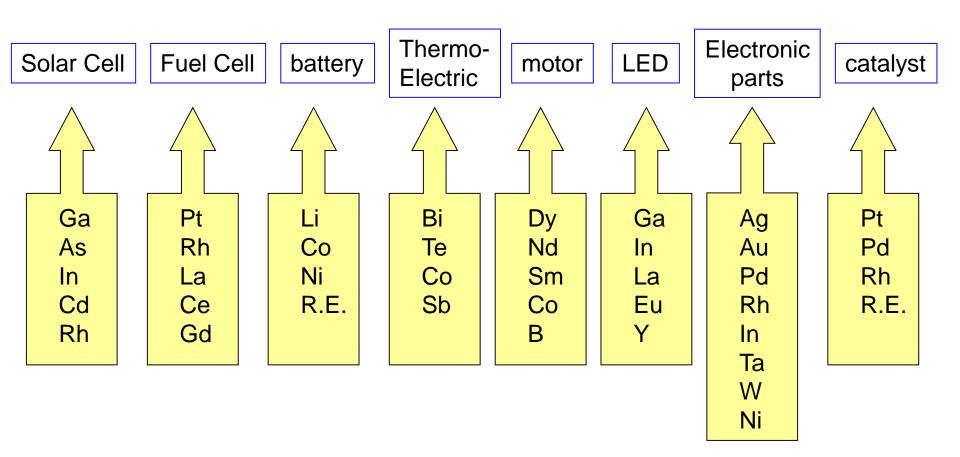
National Institute for Material Science

- New technologies require critical raw materials. Resource efficient application and circulation of these raw materials is important. As a symbol of the circulation of critical raw materials, Olympic Games at 2020 Tokyo adopted to use urban mined metals from used cellphones and small size electric appliances which contains gold, silver, copper and various kind of critical raw materials. Only about 100g of urban mined gold medal reduces 48tons of total material requirement in mining and 1600 tons of material requirement for restoration from E-waste(electric waste). As urban mined medal can visualize recycling for citizens, it is spreading to local sports events. NIMS (National Institute for Material Science) develop new technology of urban mined medal production with 3D technology and cyanic agent free plating for customized small number of medals of each local sports events.
- However urban mined medal is a progress toward SDGs (sustainable development goals), The level of circulation should be improved more and more. Used products retain not only raw material but also functions of the product as retained value. Used cell phone should be reused before recycling. Multi value circulation with remanufacturing, refurbishing, direct reuse and final recycling will be combined in the life-cycle of products including electric appliances. Global Multi Value Circulation is proposed from Japanese academy and industry. Global Multi Value Circulation is based on Circular Economy from Europe, but adds the essences of sound design/production technology and socially harmonizable solution technology. Global Multi Value Circulation requires durability and reliability functionally and mechanically as the physical base of life-cycle management of products. This is the new field of Materials Science and Technology

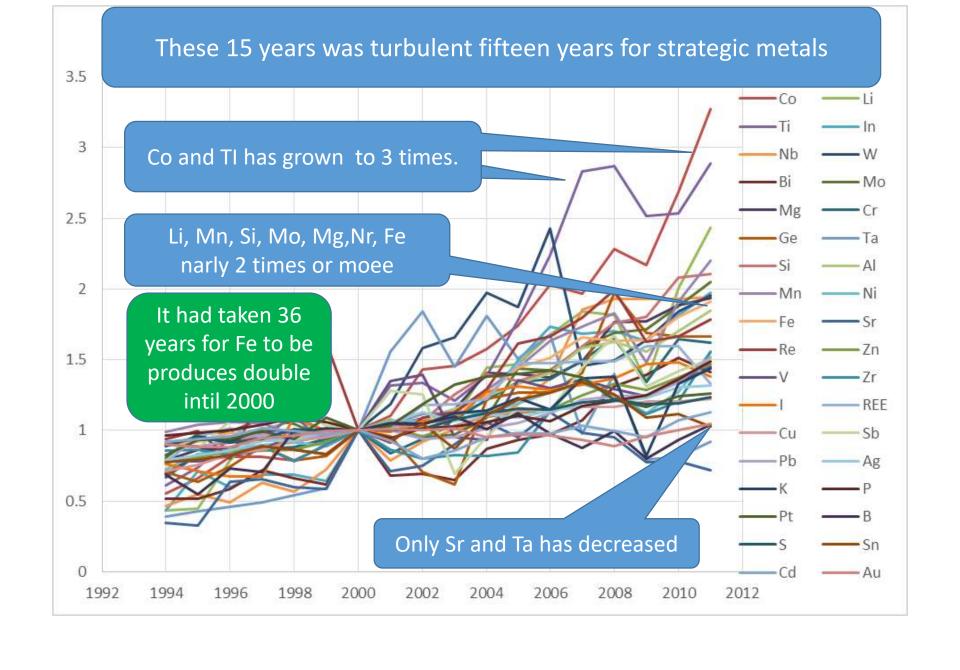


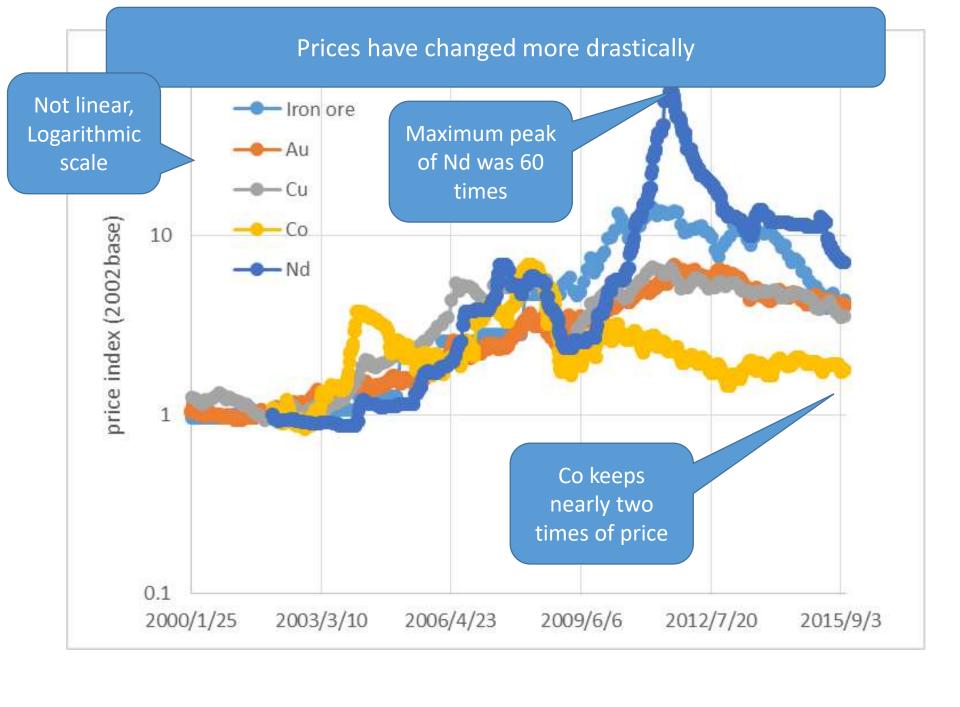
#### Energy use Heat, actuation, illumination, information

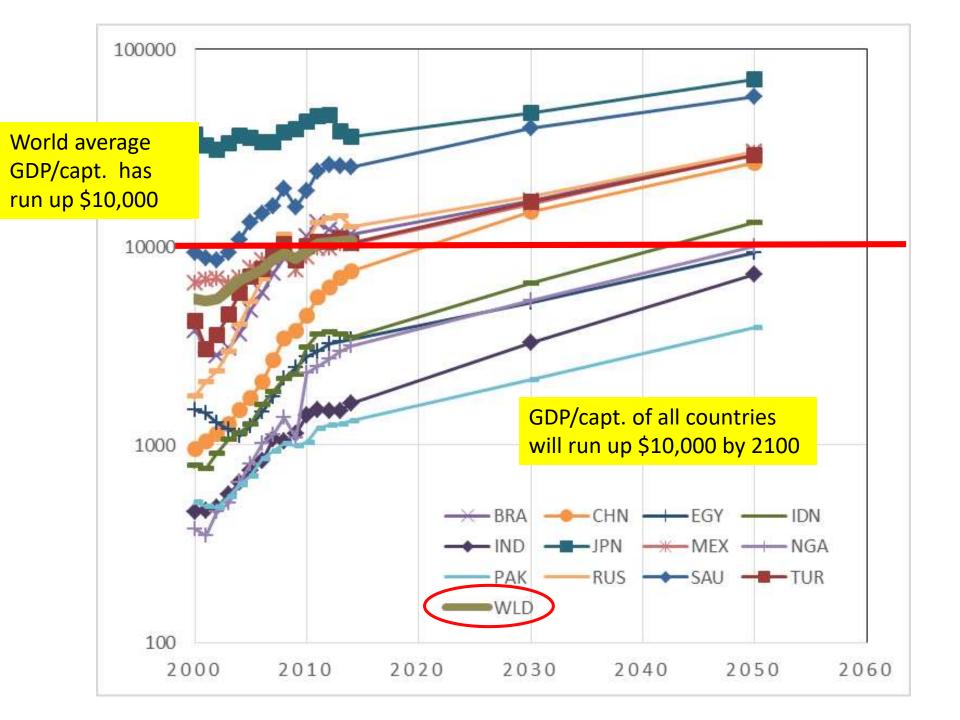
cleaning



Eco-innovation requires new demand of rare & special materials.

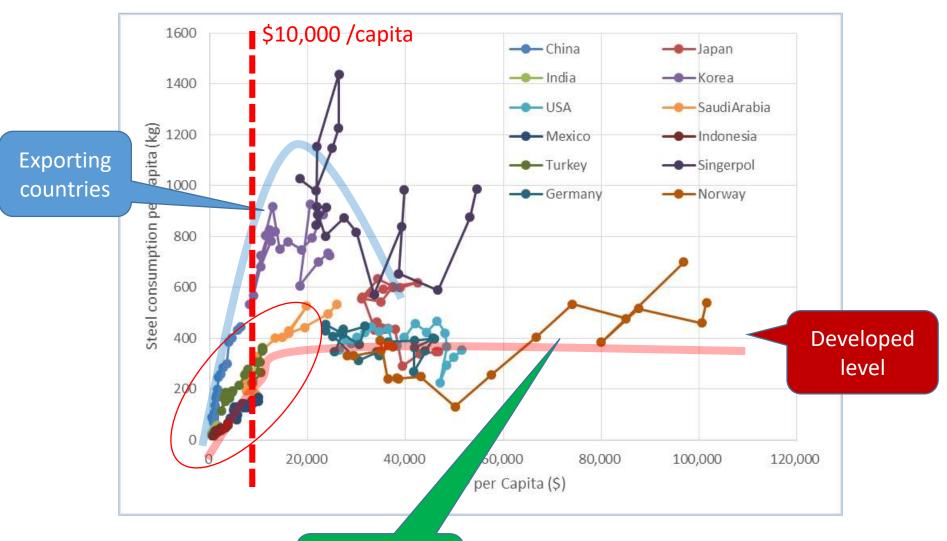






#### Consumption/capt. reaches developed level when GDP capt. reaches \$10,000

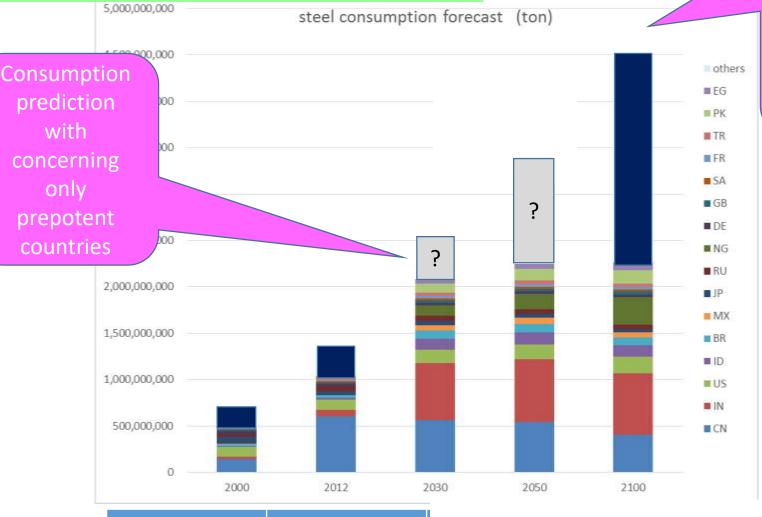
Fe consumption / capita v.s. GDP/ capita from 1994 to 2014



Consuming countries

Rough forecast gets to be simpler, (population) x (developed consumption level)

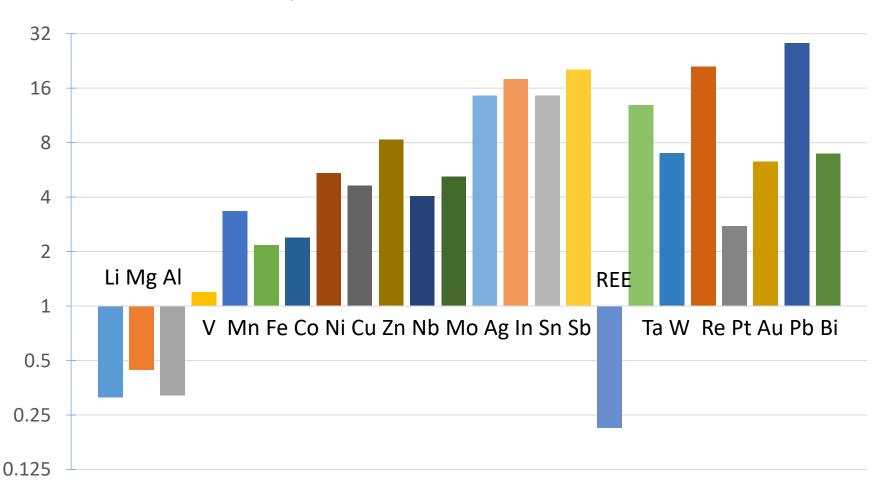
reaches
developed
level of
consumption
per capita

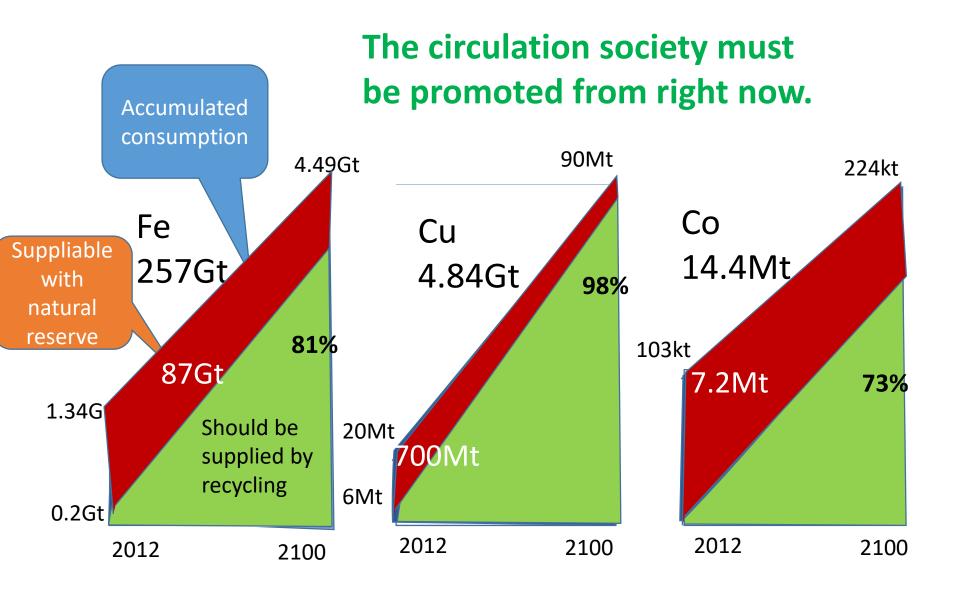


metal	Fe
Consumption/year at 10Gperson world	4.5Gton/year
Reserve	87Gton

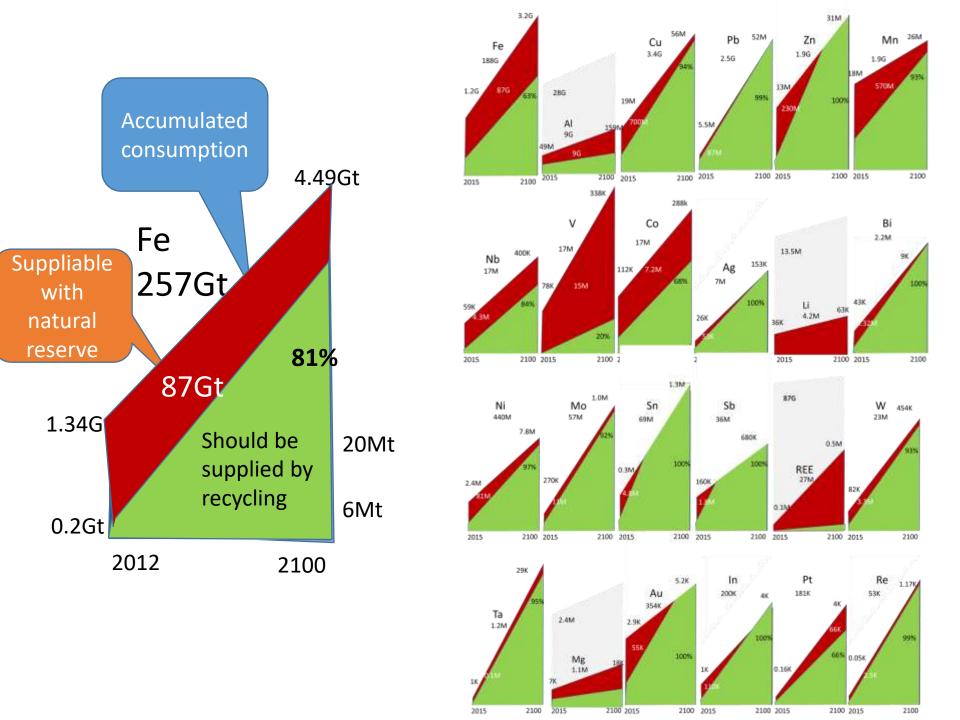
#### Much more times of resources will be required by 2100.

Estimated demand up to 2100 v.s. current reserve amount





Estimated accumulated consumptions till 2100 with simple assumption of linear growth



## Urban mined Olympic medals



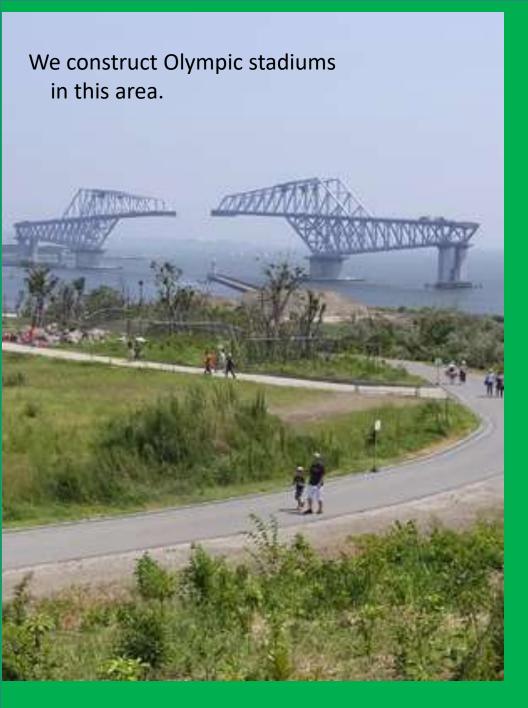
#### Dream Island just after Tokyo Olympic 1964.

Deposit site of waste from mass consumption



#### Waste landfill area of Tokyo in the late 20th century.





Olympic becomes a symbol from
Economic growth 成長
to
Mature society 成熟

Global material management should change to be from Economic growth to mature society of sustainability



	Vancouver 2010	London 2012	Rio 2016
gold	Recycled content (1.11%)	Obtained from sustainable mining	extracted without the use of mercury
silver	Recycled content (0.12%)	Not mentioned	Recycled content 30%
broze	Recycled content (1.52%)	Zinc in bronze was partially recycled	Recycled content 30%

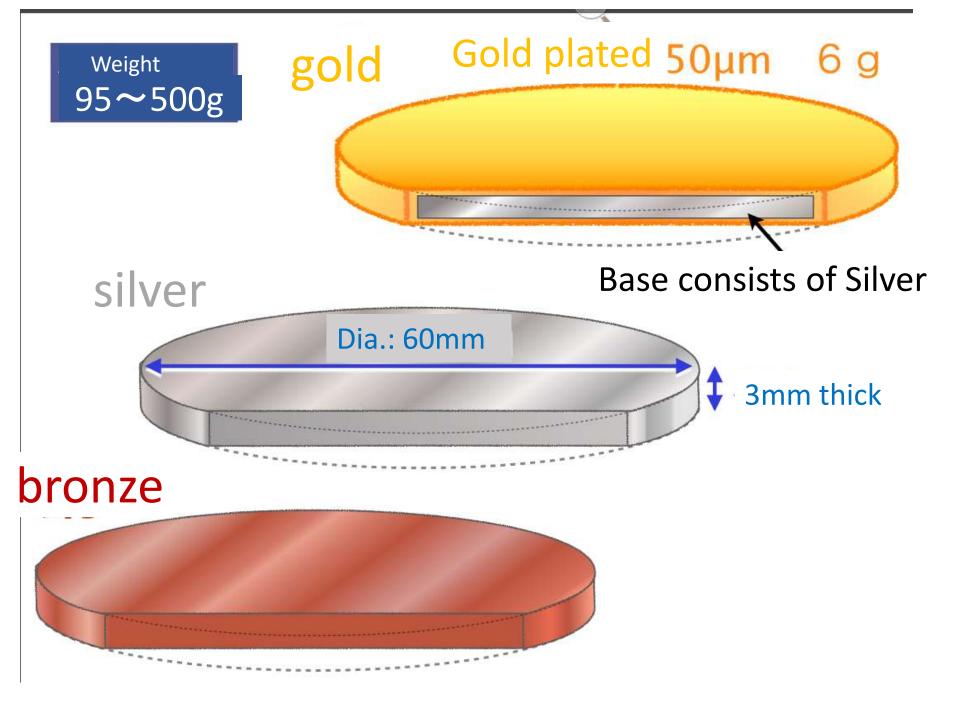
## How much metals are required for Olympic medals

	Londo	on 2012		Olympic Cha			
	Olympic	Paralympic	Au	Ag	Cu	Zn	Sn
Gold	659	675	6	379	25	0	0
Silver	649	670	0	381	29	0	0
Bronze	702	687	0	0	368.5	9.5	2
Total	2010	2032	9.6kg	1,210kg	700kg		



#### **BYE-LAW TO RULE 70**

- 2- Medals and Diplomas
- 2.2 the medals shall be at least 60mm in diameter and 3mm thick. The medals for first and second places shall be of silver of at least 925-1000 grade; the medal for first place shall be gilded with at least 6g of pure gold.



## Urban mining in Japan

## Recycled raw material percentage in Japan

		2014		2025			
	Recycled (t)	produced (t)	recycled %	Recycled (t)	produced (t)	recycled %	
Au	29.2	106.8	27.3%	31.7	113.8	27.8%	
Ag	731	1803	40.5%	817	1967	41.5%	
Cu	254000	1538000	16.5%	253000	1509000	16.8%	
Pb	114000	200000	57.0%				
Zn	125000	589000	21.2%				

#### Electric households contain a great amount of metals

	BD player	Cell phone	PC laptop	PC disctop
Per equipment	3.6kg	0.1kg	2.1kg	8.2kg
Discarded at 2011	60,000	40,000,000	6,700,000	5,000,000
Annual amount	211t	5600t	1400t	4000t
gols	3kg	1,900kg	2,000kg	2,500kg
silver	16kg	10,000kg	5.600kg	15,000kg
copper	4800t	510,000t	550t	2,200t

#### Amount of recycled metal by the law of small size electric households rcycling

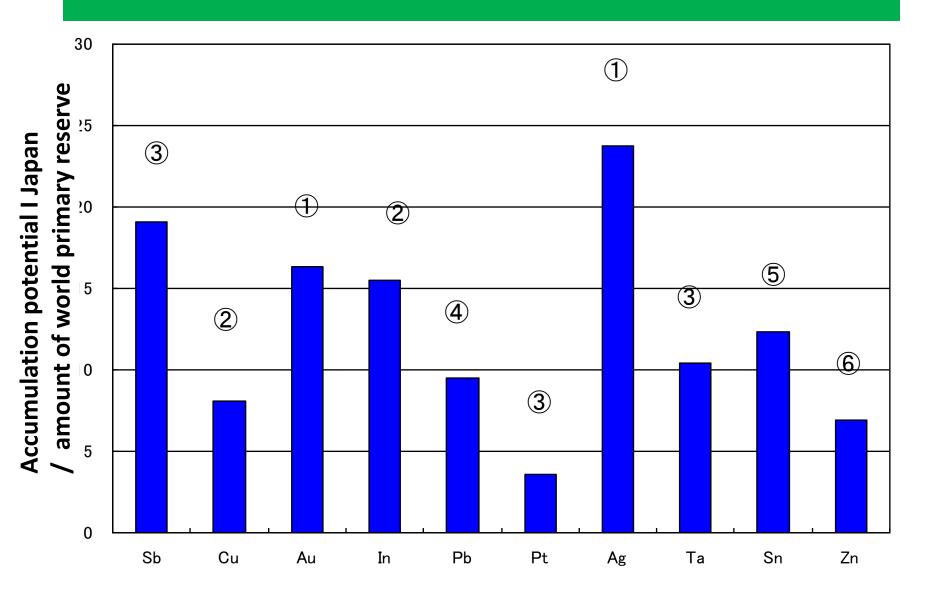
	2013	2014	2015	Requisite for Olympic medals
Au	46kg	143kg	214kg	9.8kg
Ag	446kg	1566kg	2563kg	1210kg
Cu	381ton	1,112ton	1469ton	700kg

## Recovery of Gold from Urban mine

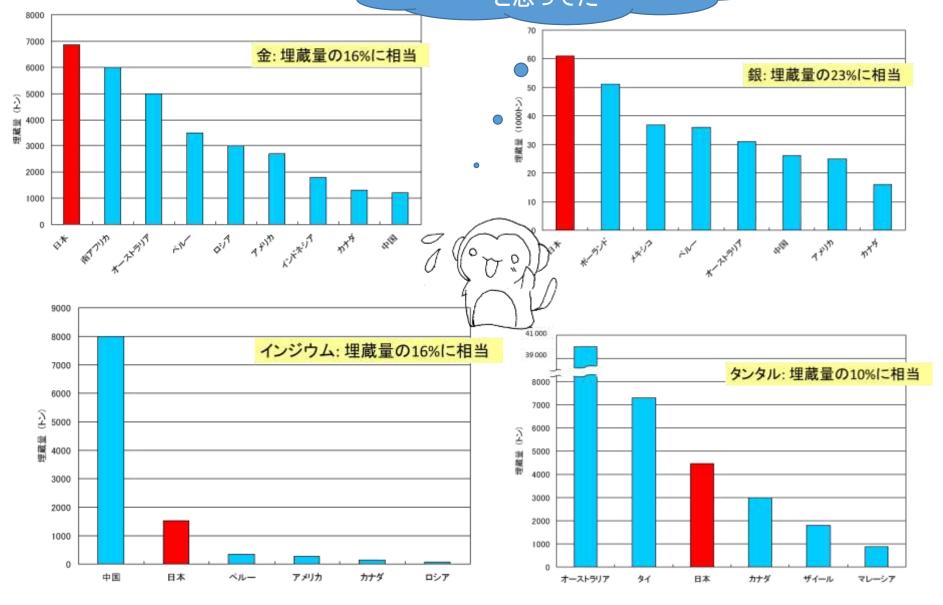


## Urban mining

## Potential of urban mine is nearly as great as reserves of resource countries.



#### 日本には資源ないてないと思ってた



Colaboration team since 2008 From Recycling From viewpoint of material is viewpoint waste **METI** MOE "bads" of management resource Recycling - Collection measure material is - Recycling technology colaboration team "goods" - Hazardous management - System construction Local government Fukupka Akita Ibaraki **Kyoto** Osaka Nagoya Tokyo Dis-assembler collector separator smelter

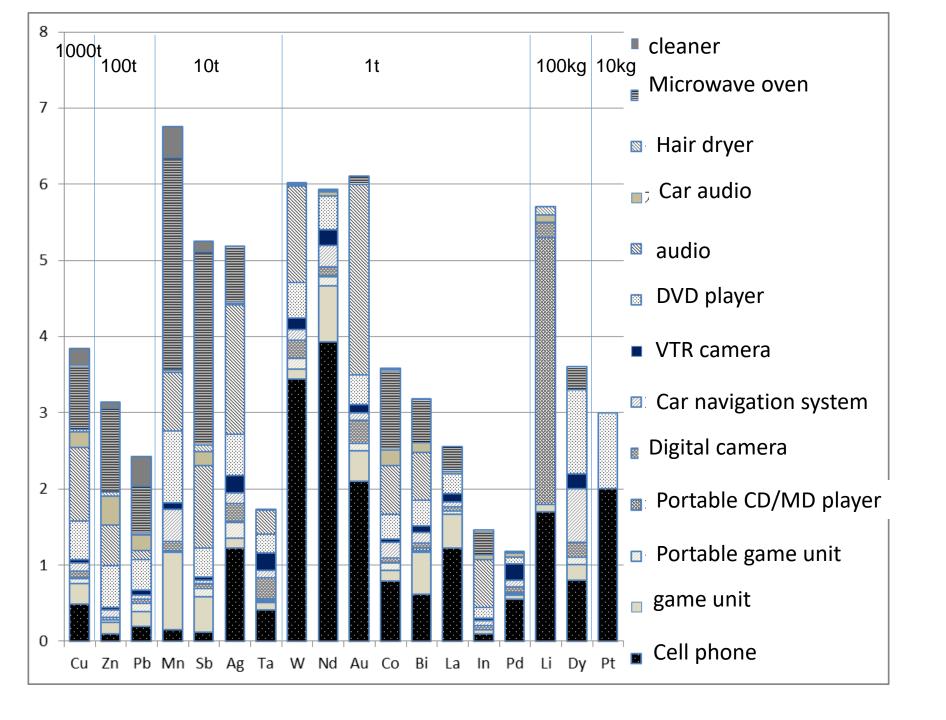
	Total EoL		Municipally Collected		Municipal Final disposal	
	Weight (ton)	Price (M¥)	Weight (ton)	Price (M¥)	Weight (ton)	Price (M¥)
Fe	185,668	5,570	67,451	2,024	24,671	735
Cu	25,525	893	10,749	376	7,905	264
Al	17,820	13,552	6,414	4,878	5,719	4,349
Pb	613	155	164	41	157	40
Zn	543	125	135	32	129	30
Ag	44	3,989	12	1,121	12	1,098
Au	9	31,926	2	7,830	2	7,649
Sb	90	125	26	37	26	36
Та	29	4,567	8	1,233	8	1,212
Nd	7	57	2	14	2	14
W	6	45	2	12	1	12
Со	5	19	1	5	1	5
Bi	5	10	1	3	1	3
Pd	3	6,405	1	1,467	1	1,448
sum	230,357	67,438	84,968	19,071	38,635	16,899

Composition

analysis

Practical waste

management investigation



# 3 roles of Urban mining from the viewpoint of sustainability

1. Economic Sustainable Resource Use.

#### SUSTAINABLE GALS DEVELOPMENT GALS

世界を変えるための17の目標











































2030年に向けて 世界が合意した 「拌練可能な開発目標」です

#### How can we make our economy circular and resource efficient?

Currently, we are using more resources than our planet can produce in a given time. We need to reduce the amount of waste we generate and the amount of materials we extract.

#### Resource efficiency



**4** 12.4

3.2

1.3 Last tonnes of material per capital were exported from the EU.

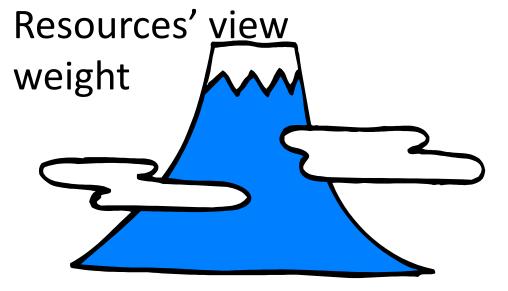
tonnes of materials per capita were extracted in the EU. tonnes of materials per capita were imported to the EU.

Consumers' view weight



Total volume of gold which Human has been used is only Three pools of Olympic





One Mt.Fuji 100,000,000,000ton 100G ton

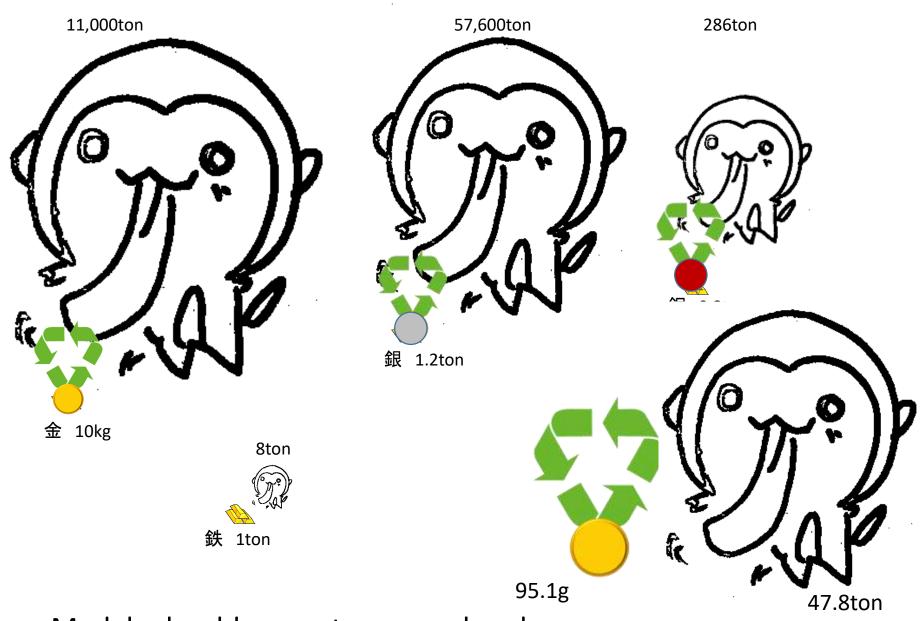
The natinal resource which was diged for the three pools of gold.



Important materials have great deal of Eco-Ruecksuck

In Japanese sense,

Every material has each a great number of guardian spirits, and frequently you waste them.



Medals shoulder great eco-ruecksuck, if they are produced from natural resources

#### 資源端重量が大きいと、インフォーマルな採取による環境破壊も起きやすい

https://www.hrw.org/ja/news/2015/09/30/281785



http://www.nimd.go.jp/kenkyu/review/h14/h14\_mercury\_analysis\_review.html



http://www.circleofblue.org/2012/world/global-gold-rush-the-price-of-mining-pursuits-on-water-supply/

### E-waste (Electric waste)









Eco-ruecksuck of mining

Eco-rucksuck for Hearing E-waste







95.1g



1600ton

One recycled medal improve the resource efficiency.

# Urban mined medals go beyond 2020



### Urban mined Olympic medals are now in mining



### My都市鉱山バッグを日本中に流行らせよう

①使用済みの 携帯電話 やゲーム機 ②金銀銅レアメタルになるんだ

My都市鉱山バッグは、エコマテリアルフォーラムが考案した、都市鉱山開発のツールです。他の資源ゴミと違って巡回収集のない小型家電、それを我が家で一度貯めておいてまとめて回収場所に持ち寄るための紙袋です。

Cell phones go to medal

③でも一個ずつ持ってくのは面倒かな

It bothers to put one by one

Our都市鉱山

ゆくゆくは、全国の自 治体で配布したり、自 主回収に使ったりする といいですね。

だから、これをみんな で流行らせましょう。



My都市鉱山バッグ

Here my urban mine bag!

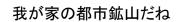


Let's mine in my home.



My都市鉱山バッグ

サイズ 約220x200x120mm



#### Cloud Funding supports the fund to make 15000 bags in two month.

クラウドファンディングトップ > 社会にいいこと > 「My都市鉱山バッグ」を広め小型家電からの金銀等回収を進めたい!

#### 「My都市鉱山バッグ」を広め小型家電からの金銀等回収を進めたい!

1,250,000円

終了しました

All or Nothing

122人



プロジェクト概要

新着情報

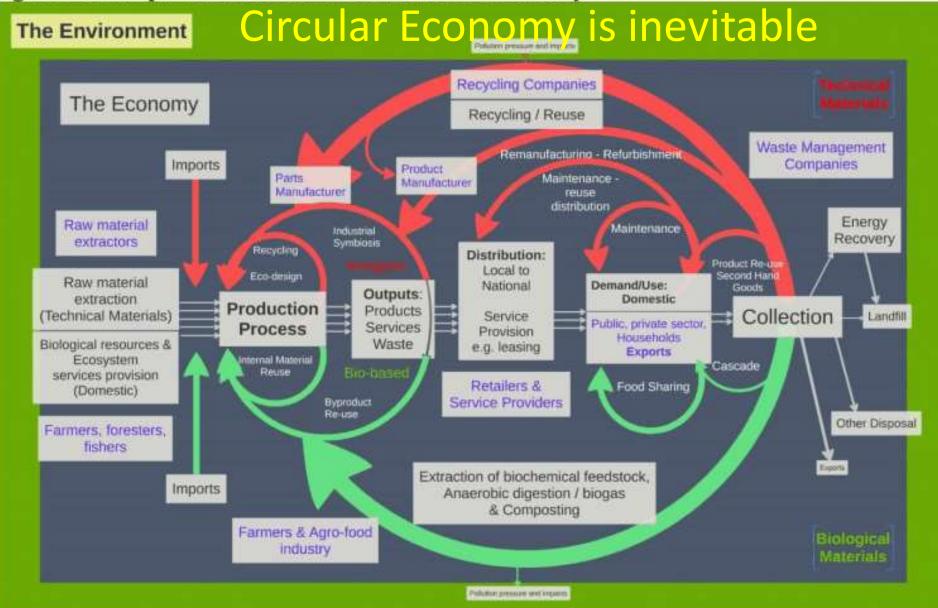
応援コメント 122

## Kyoto city adopt urban mined gold medal to Kyoto city marathon.

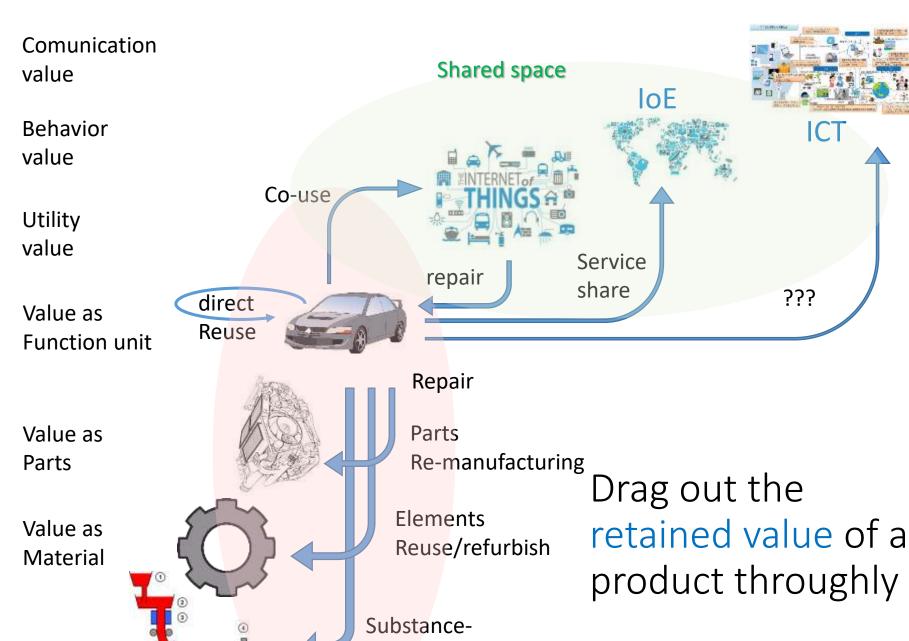




Figure E2: Simplified illustration of a circular economy



Source: Own representation, P ten Brink, P Razzini, S. Withana and E. van Dijl (IEEP), 2014

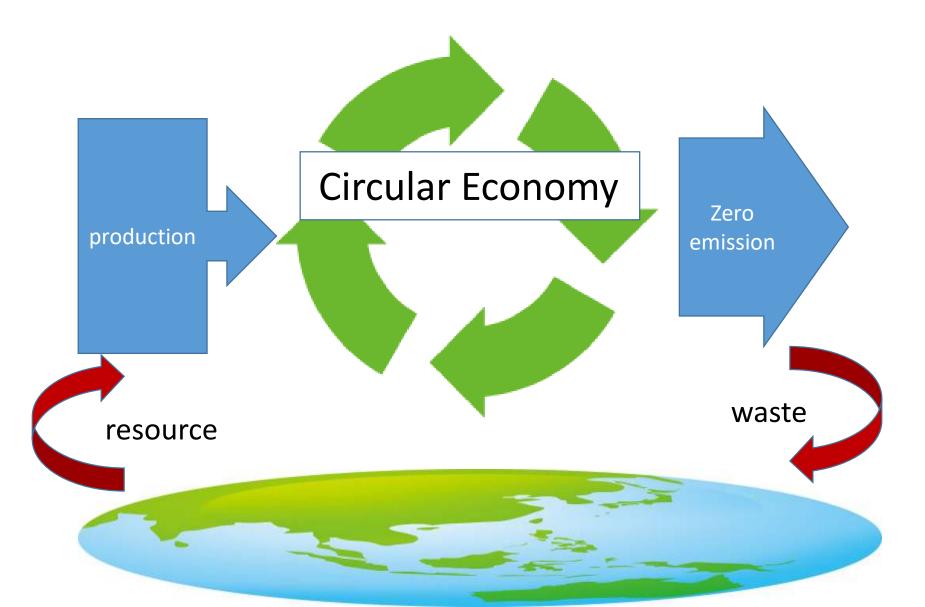


Value as Resource

Personal space

recycle

Total Life-cycle management is required for the improvement of Resource Efficiency



### Multi-value Circulation

Beyond Circular Economy I EU

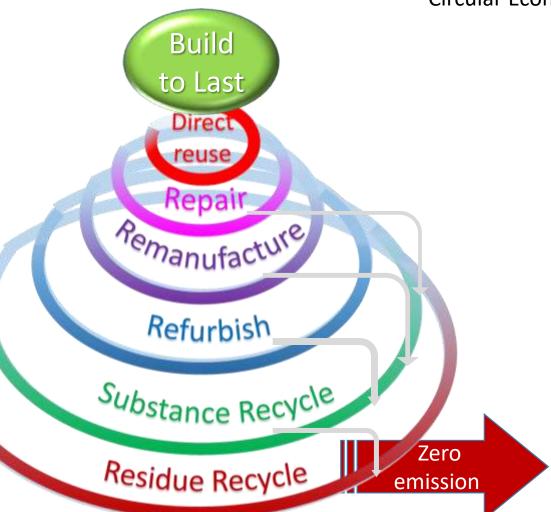
Utility value

Value as Function unit

Value as Parts

Value as Material

Value as Resource



## Material technology needs to shift from midwifery of production to doctor of utilization



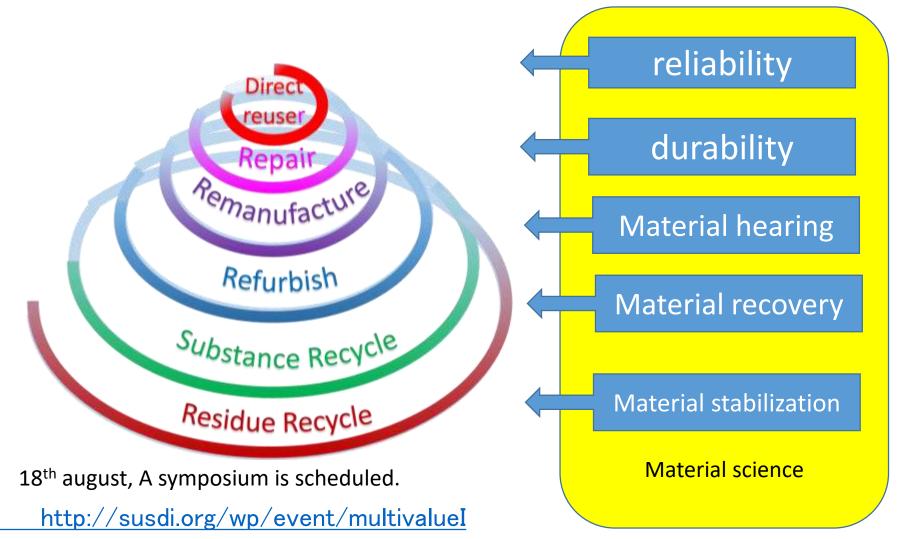


### Requisite for material in the multi-value circulation society

- Long-life several times longer than goods
- Higher and visible reliability indispensable for RRRDR
- Repairable : detachmentable
- Repairable : material hearing
- Repairable : localized mending
- Easy Cleansing, refreshing: dry cleansing technology etc.
- In-situ Customizing processing such as localized additive manufacturing

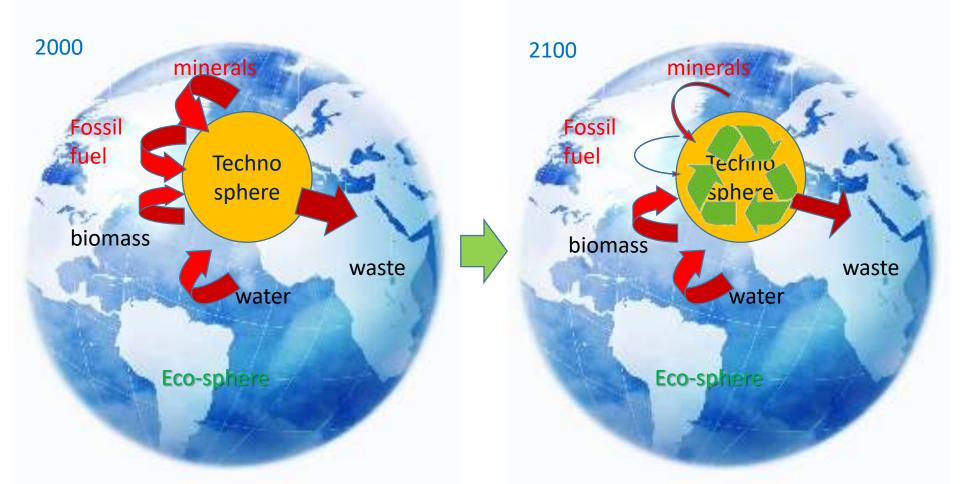
### Wide-area Multi-value Circulation

Circular Economy of productive Asia



### The world at 2100

 The minerals and fossil fuels from natural resource will be nearly zero.



### Material Technology should be shift to resource efficient use.

Thank you!